

## INSTALLATION MANUAL

### SUPER-BOLT FENDER FLARES SET

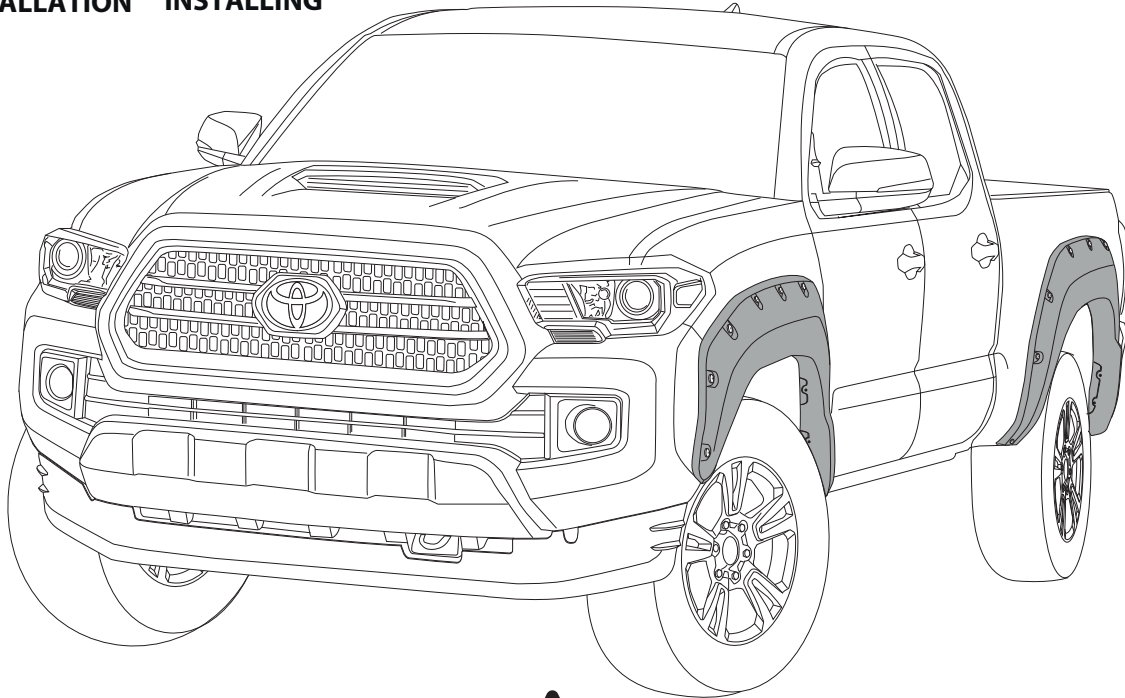
PART # : 1109NNTJTO02A10



**READ CAREFULLY  
BEFORE INSTALLATION**



**WASH BEFORE  
INSTALLING**



**WARNING!! Do not install Hood Scoops or other Body Parts directly Over Wrapped areas. Before installation of the parts , you must leave at least a 1/4" (6mm) perimetral clearance "Free from Vinyl" surrounding the part, before Part installation.**



**WARNING!! Do not install Hood Scoops Over Vinyl or Over Plastic Stripes on the Hood: 3M Adhesive Tape and PUR Adhesive must always be in contact with the Sheet Metal of the vehicle.**



**WARNING!! Rust Prevention Oils and other Petrol Based Anti Rust Treatments for Vehicles may affect 3M's Double Adhesive Tape and Polyurethane Adhesive performance!**



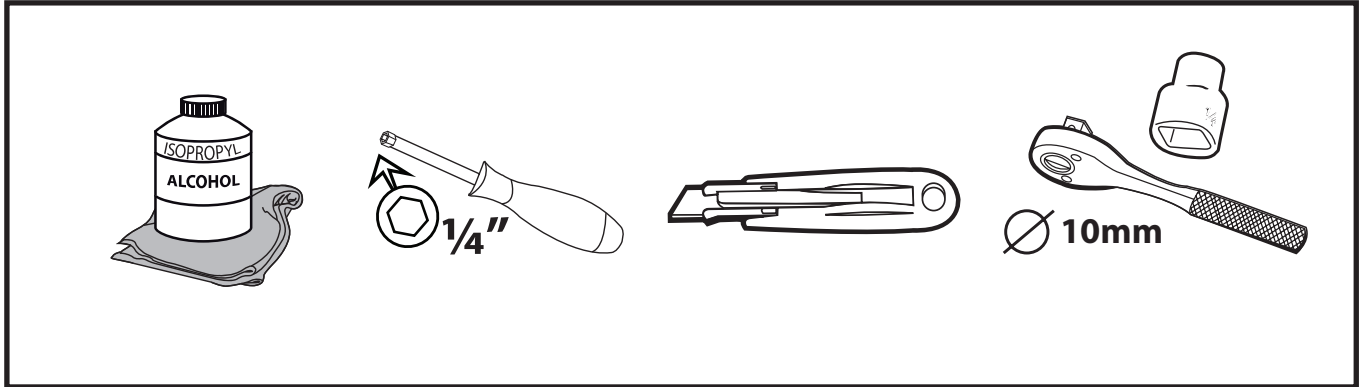
**WE RECOMMEND  
2 PERSONS FOR  
INSTALLATION**

### AFTER INSTALLING










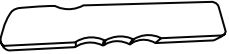
**DOT NOT WASH CAR**



**24 hrs**


**TOOLS**

**CHECK LIST**

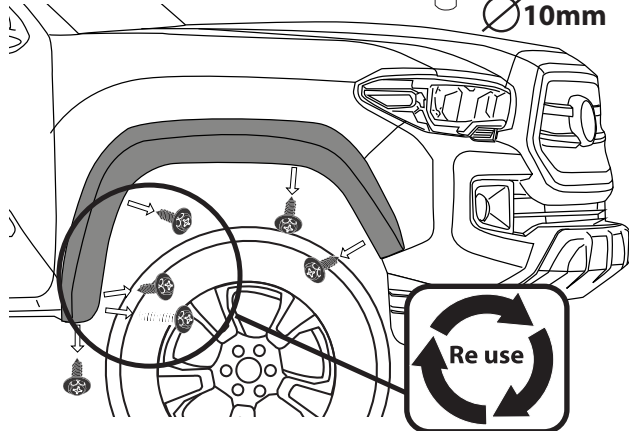
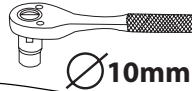
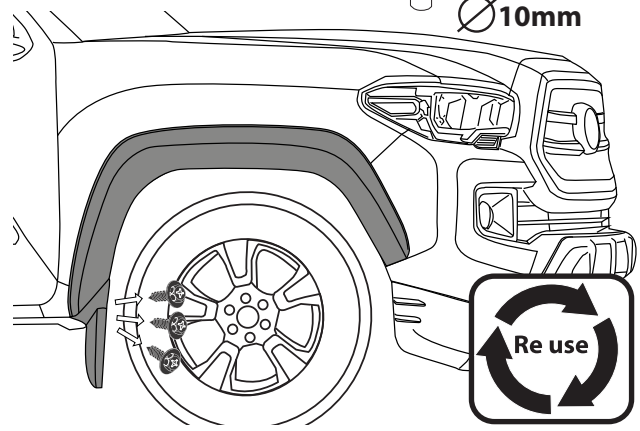
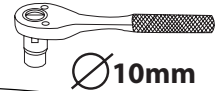
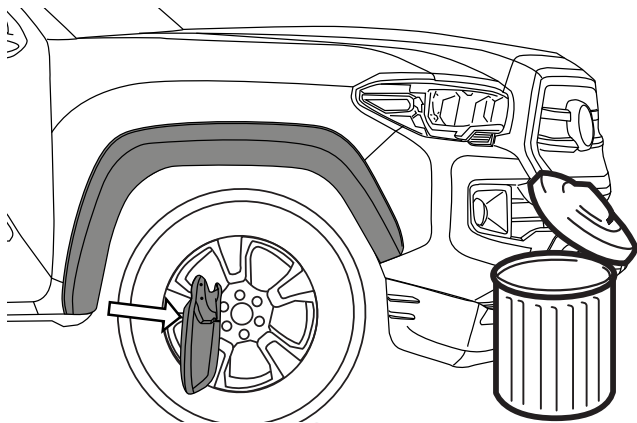
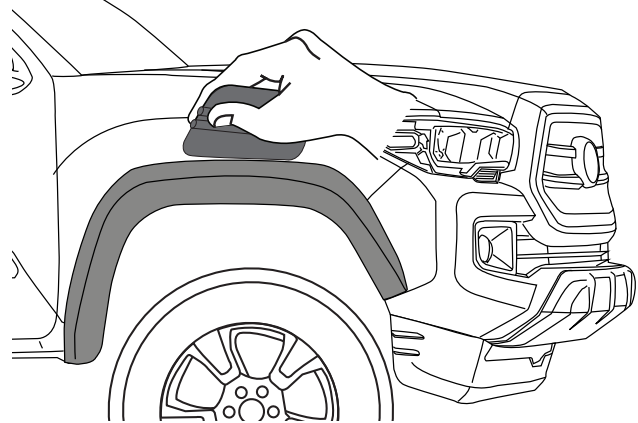
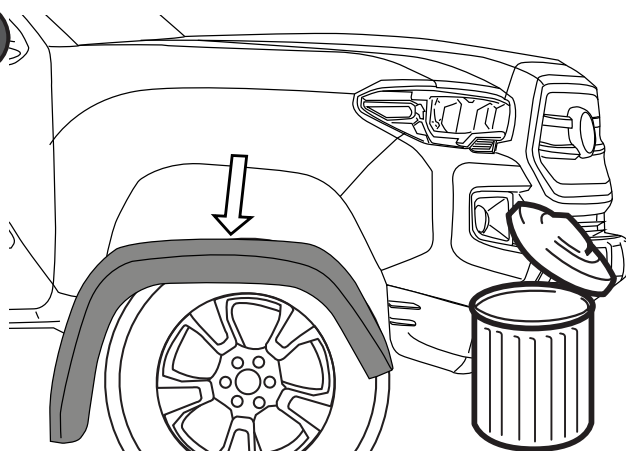
\*Already installed in the part

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*SUPER-BOLTS RUBBER STUDS		36 PCS
B	*STAINLESS SUPER-BOLT M6x14		36 PCS
C	*STAINLESS LOCKNUT M6		8 PCS
D	PHILLIPS - HEX HEAD SEMS TAPPING SCREW M 6.3 X 25 M 16 M WASHER / 10 M		4 PCS
E	*PVC TRIM		33 FT
F	AUTOMOTIVE ADHESION PROMOTER TESA #60153		1 PC
G	APPLICATION SPONGE		1 PC
H	GREASE PENCIL		1 PC
I	THREADLOCKER 222		1 PC
J	SUPER-BOLT PRESSER		1 PC

The ideal temperature range of the part and the vehicle when installing must be 16°C (60°F) to 40°C (104°F), this guarantees a correct assembly.

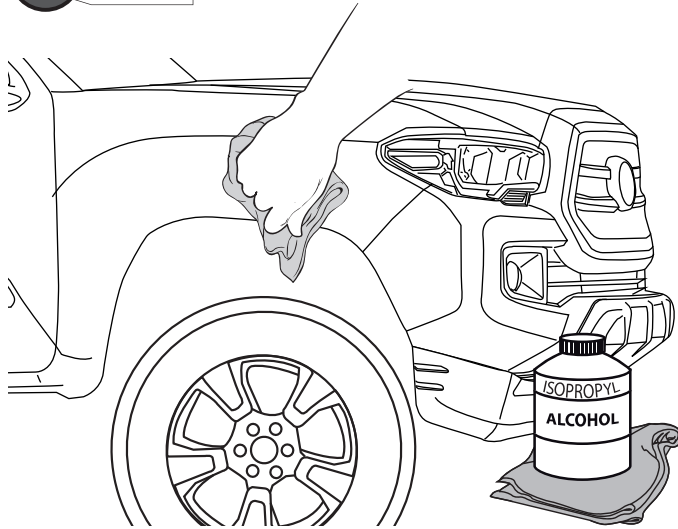


**WASH WITH WATER, DETERGENT AND  
SOFT CLOTH OR SPONGE**

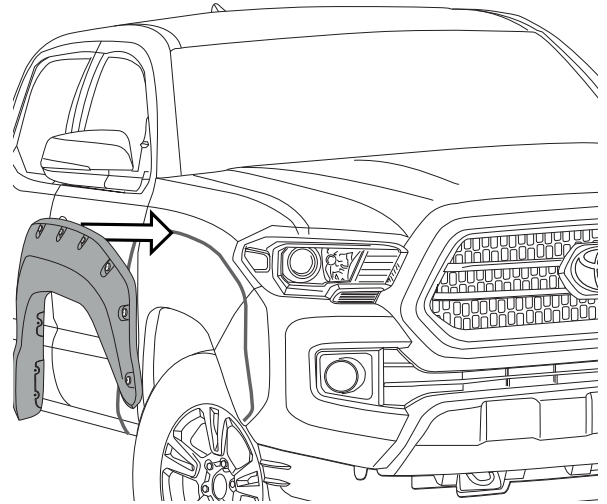
**FRONT RIGHT & LEFT FLARE****ONLY IF YOUR TACOMA HAS OE FENDER FLARES INSTALLED****1 REMOVE SCREWS****2 REMOVE SCREWS****3 REMOVE MUD GUARDS****4 REMOVE ORIGINAL FLARES****5**

## INSTALLATION MANUAL

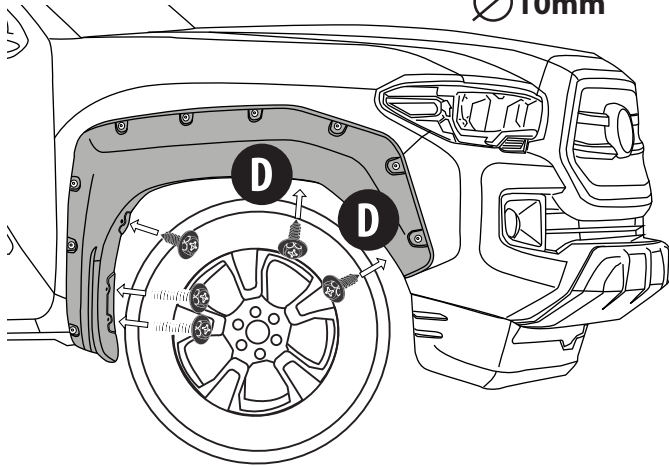
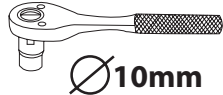
### 6 CLEAN



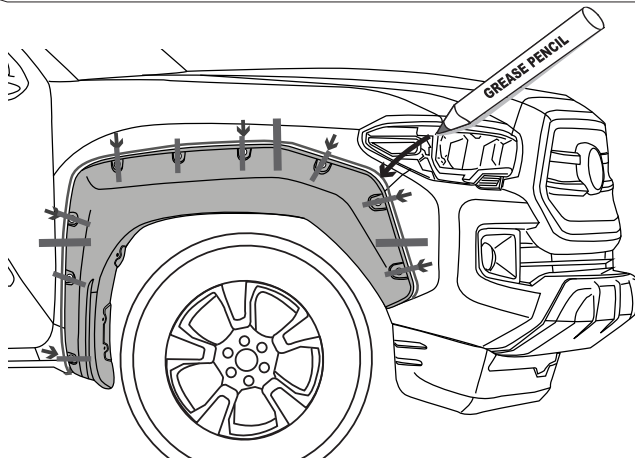
### 7 PRE-MOUNT



### 8 SECURE THE PART



### 9 MARK SILHOUETTE AND SUPER-BOLTS POSITIONS

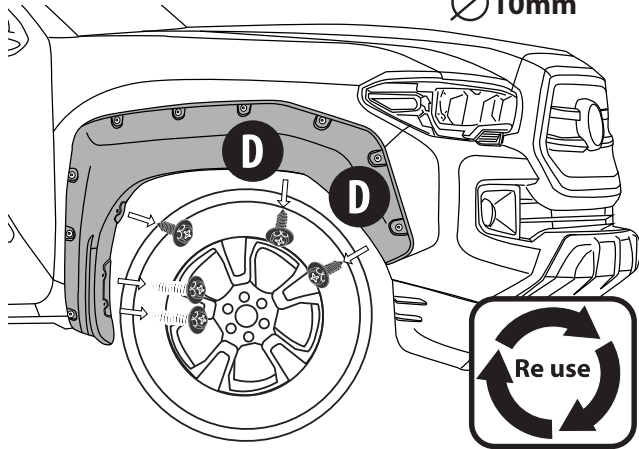
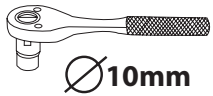


### ⚠ HASH MARKS

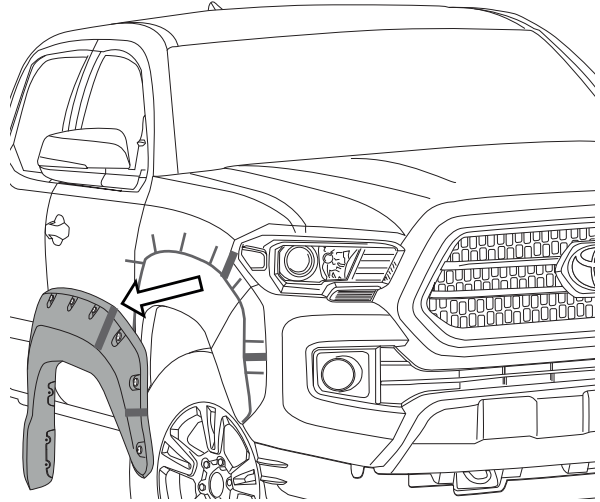
**DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER-BOLT AND SHEET METAL. THIS WILL ENSURE WHEEL FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.**

**INSTALLATION MANUAL**

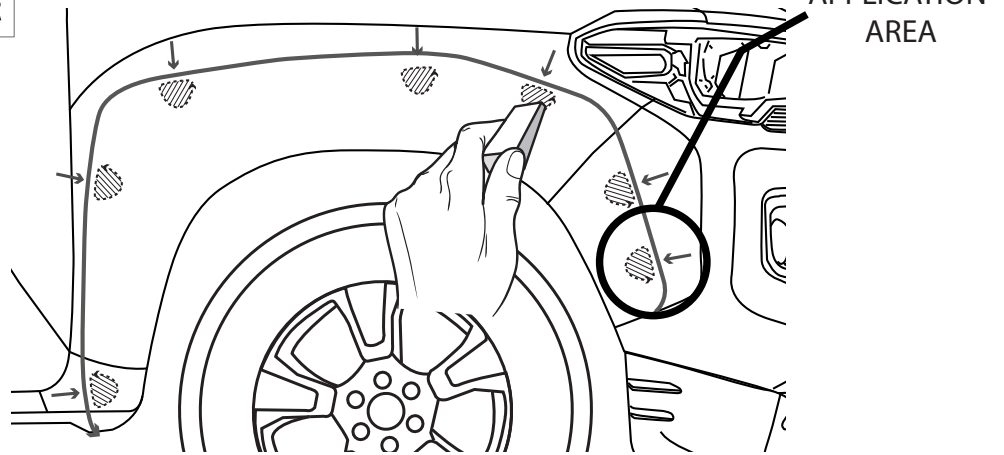
**10 UNSCREW**



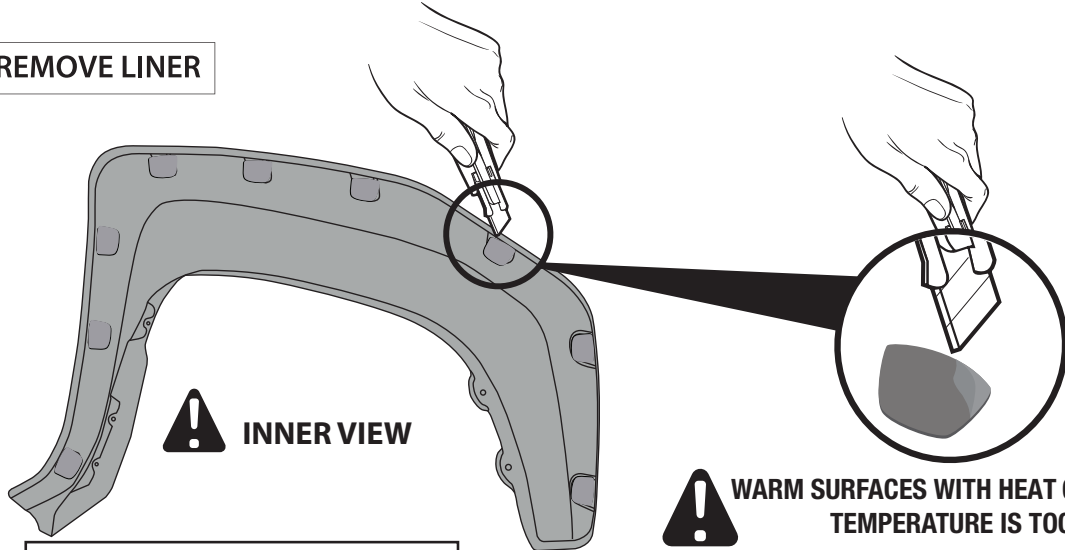
**11 REMOVE**



**12 ADHESION PROMOTER**



**13 REMOVE LINER**



**! INNER VIEW**

**! WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD.**

**! ALIGN WHEEL FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.**

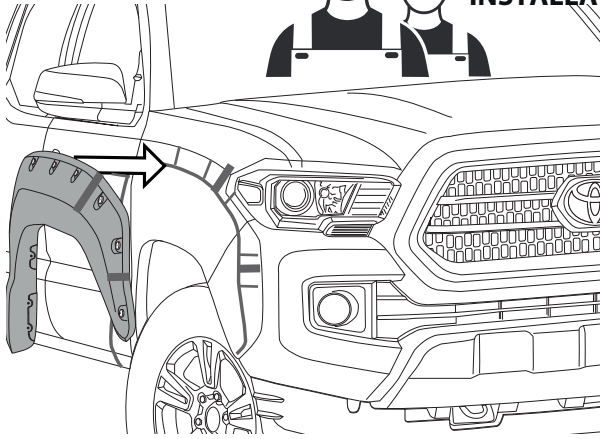


## INSTALLATION MANUAL

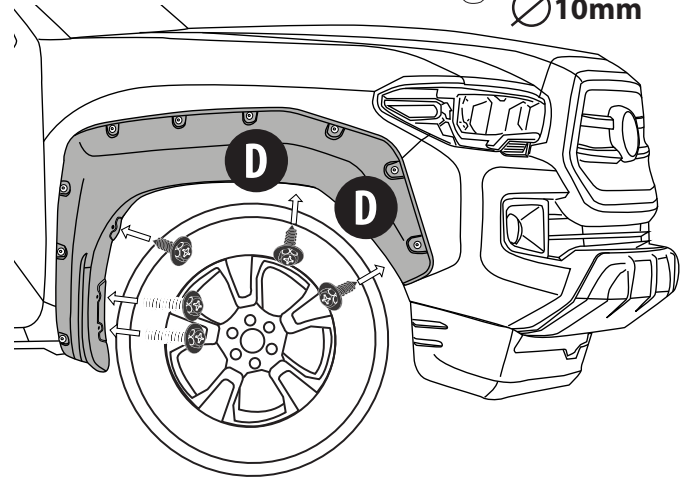
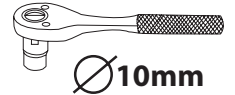
### 14 PRE-MOUNT



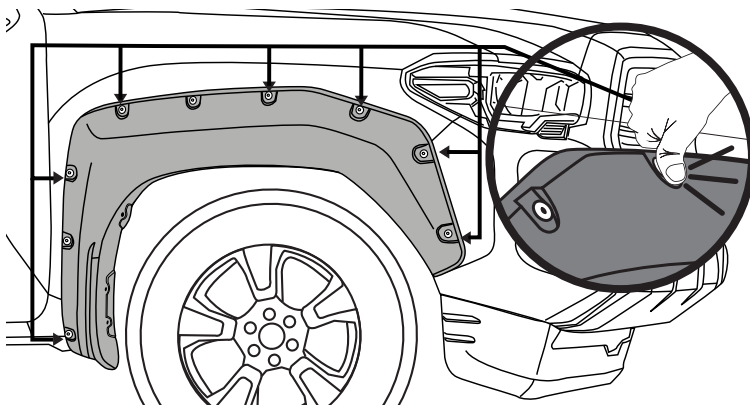
**WE RECOMMEND  
2 PERSONS FOR  
INSTALLATION**



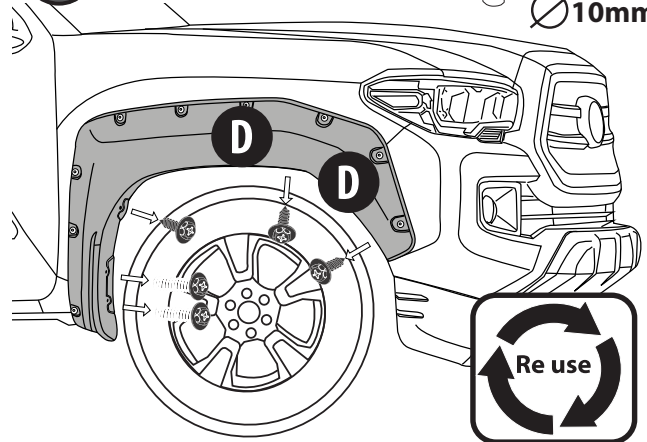
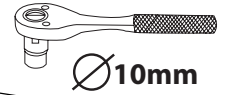
### 15 SECURE THE PART



### 16 APPLY PRESSURE ON EACH SUPER-BOLT



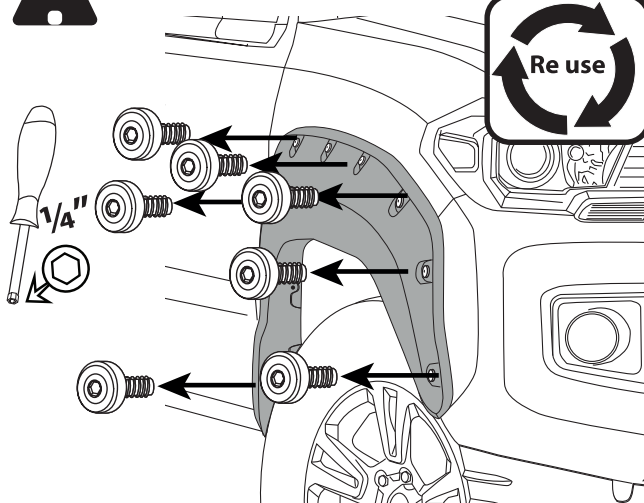
### 17 UNSCREW



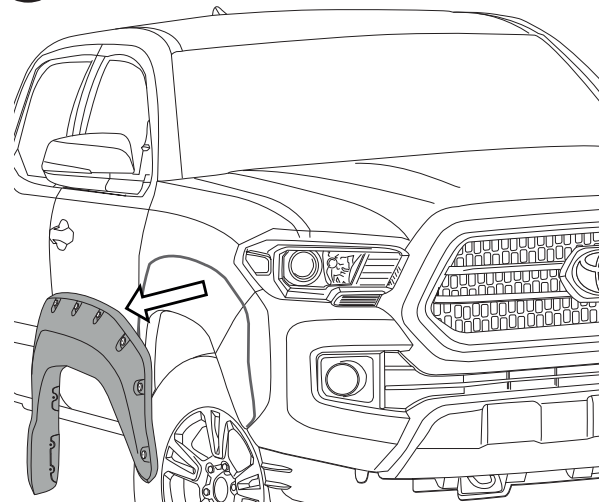
### 18 REMOVE SUPER-BOLTS (B)



**ONLY THE ONES WITH RUBBER STUD**

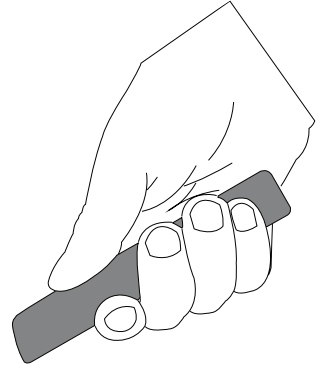
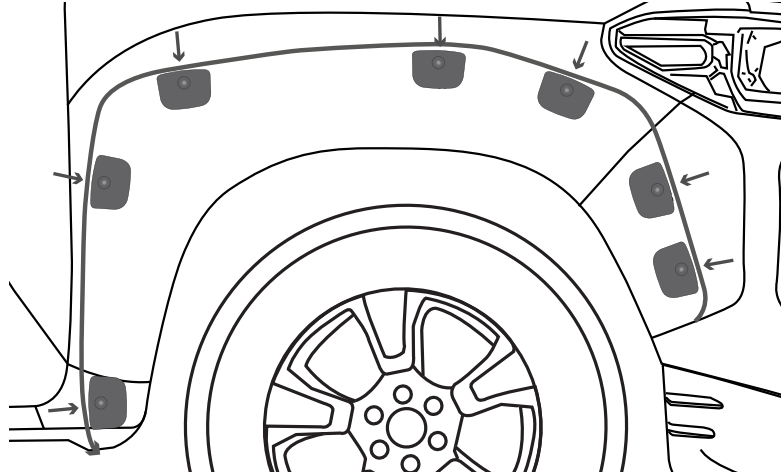


### 19 REMOVE



# **SUPER-BOLT INSTALLATION**

**20** PRESS SUPER-BOLTS STUDS (A)



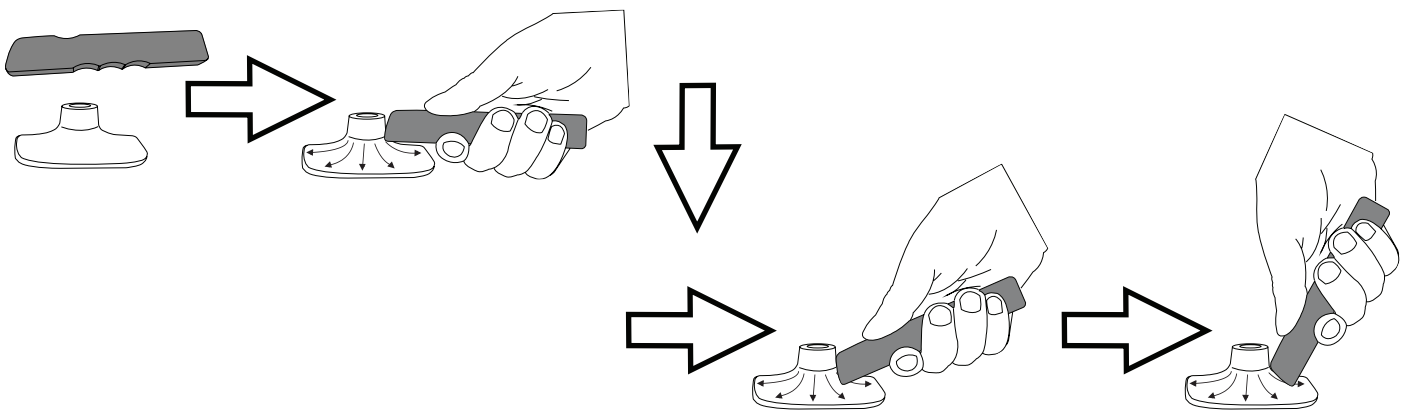
## **ATTENTION**

FULL SURFACE CONTACT IS CRITICAL FOR GOOD ADHESION PERFORMANCE. ALWAYS APPLY FIRM PRESSURE WHEN MOUNTING ADD ON PARTS AND TAPES.



**58 - 72 PSI**

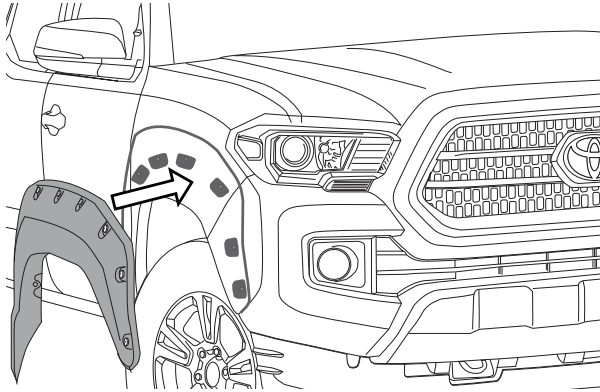
## **SUPER-BOLT STUDS**



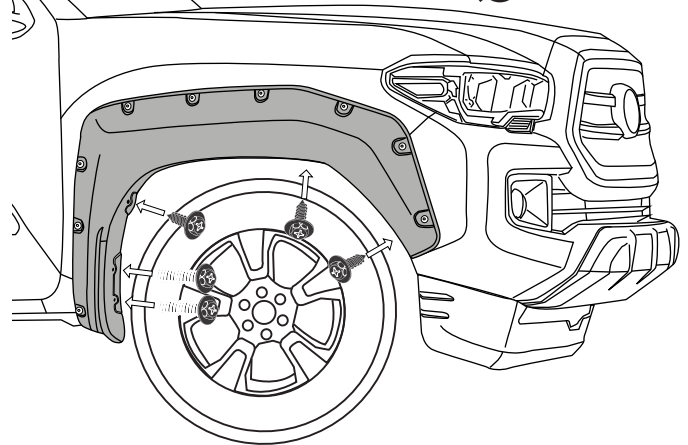
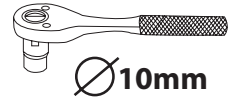
**PRESSURE POINTS**

## INSTALLATION MANUAL

### 21 PLACE SUPER-BOLTS STUDS



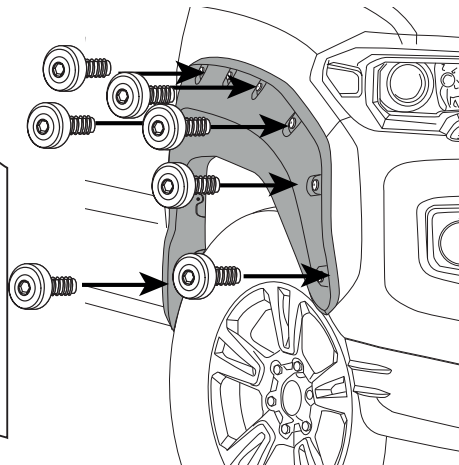
### 22 SECURE THE PART



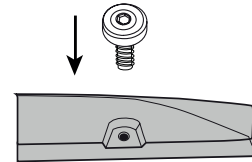
### 23 APPLY LOCTITE THREADLOCKER TO SUPER-BOLTS THREAD

### 24 PLACE SUPER-BOLTS

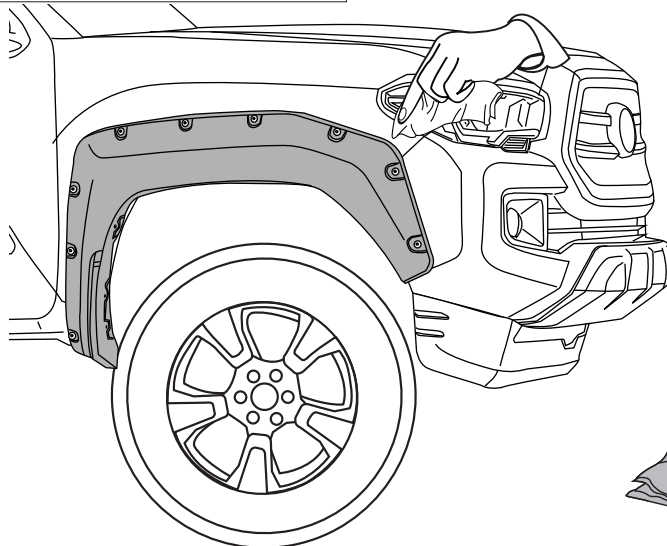
## ! ATTENTION



## ! DON'T FORCE THE TURN ONCE IT HAS STOPPED



### 25 CLEAN OFF GREASE PENCIL MARK



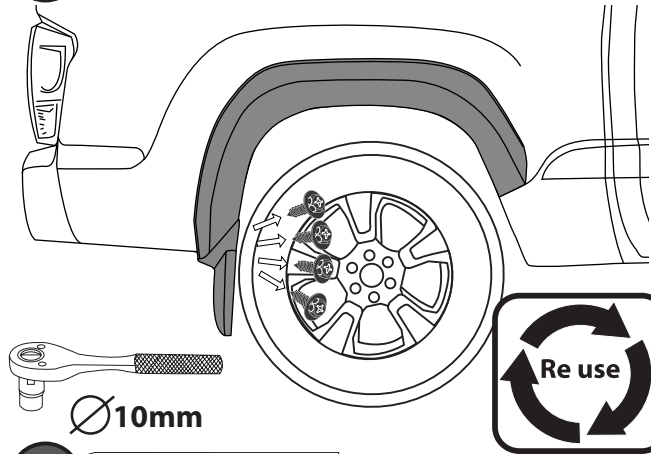


## INSTALLATION MANUAL

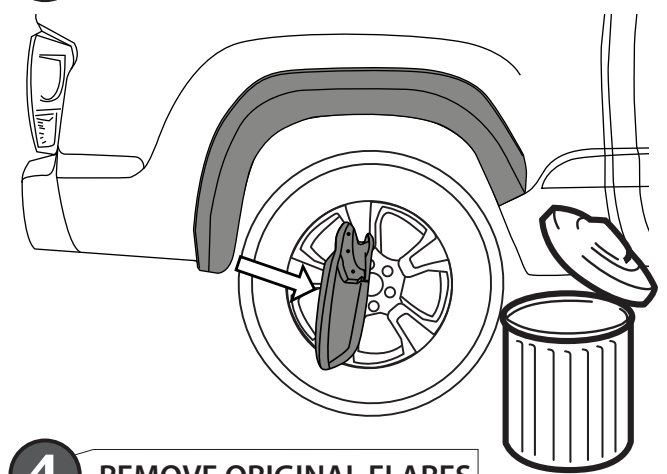
### REAR LEFT & RIGHT FENDER EXTENSION

**ONLY IF YOUR TACOMA HAS OE FENDER FLARES INSTALLED**

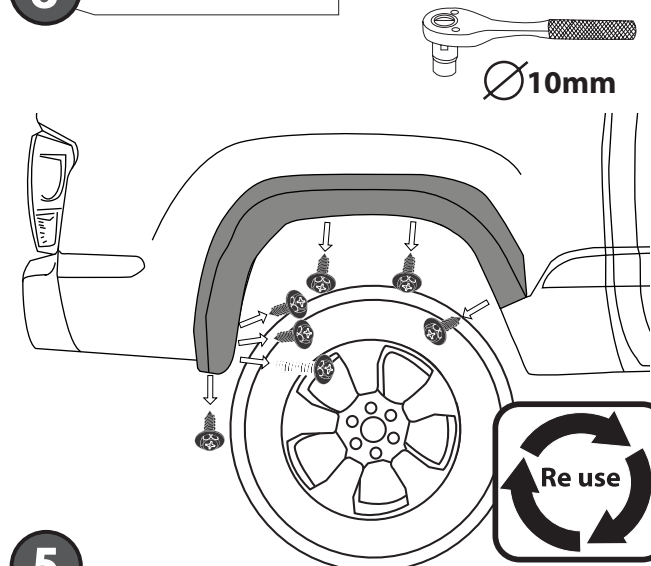
**1 REMOVE SCREWS**



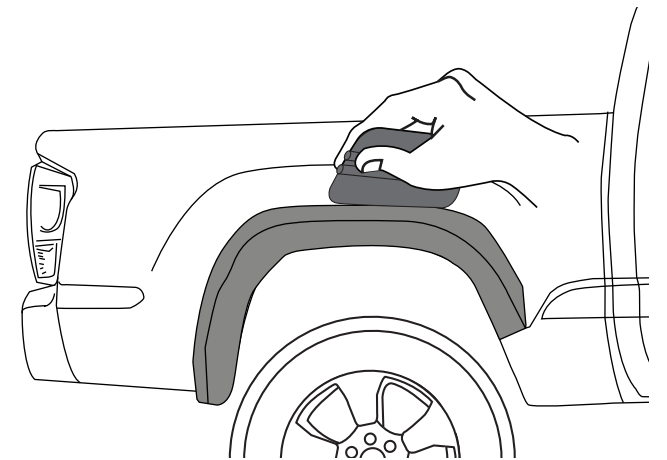
**2 REMOVE MUD GUARDS**



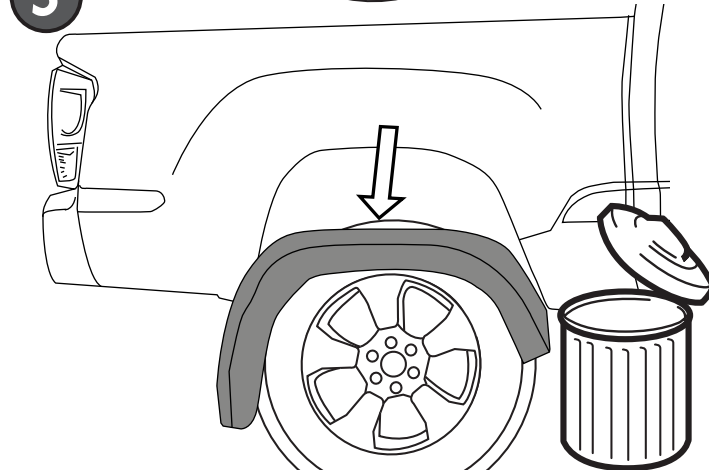
**3 REMOVE SCREWS**



**4 REMOVE ORIGINAL FLARES**

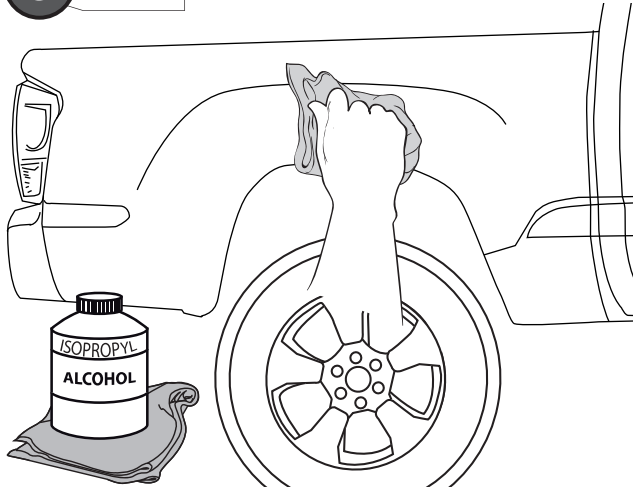


**5**

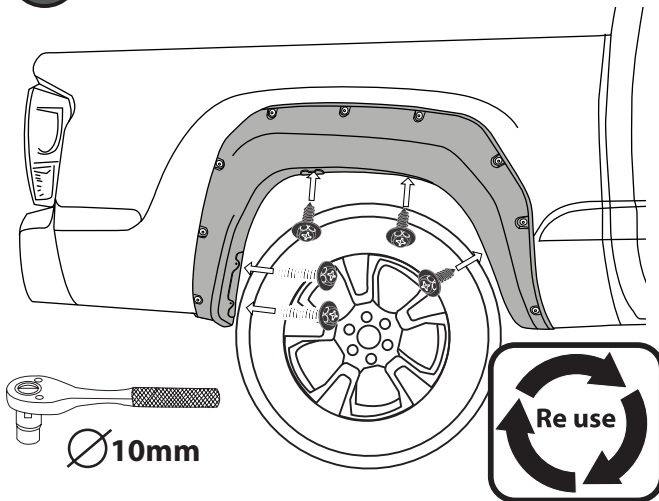


## INSTALLATION MANUAL

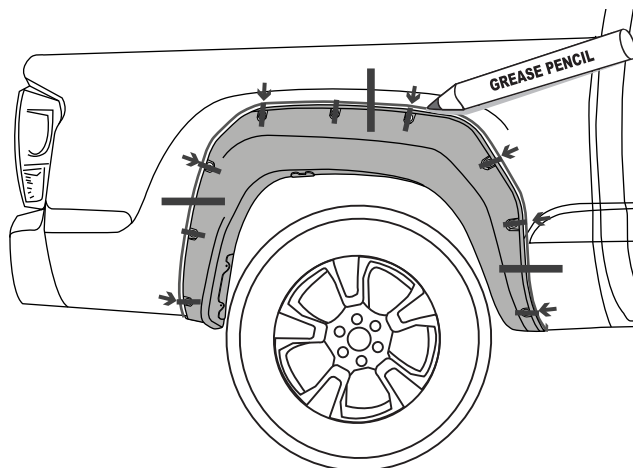
### 6 CLEAN



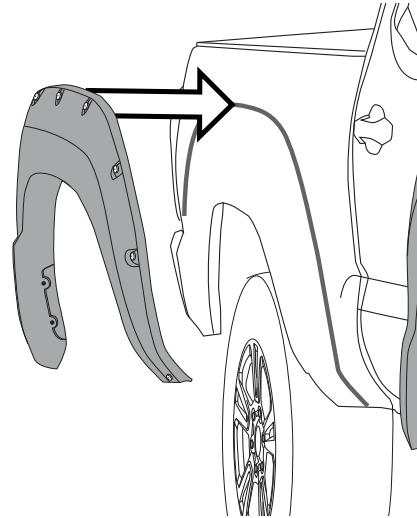
### 8 SECURE THE PART



### 9 MARK SILHOUETTE AND SUPER-BOLTS POSITIONS



### 7 PRE-MOUNT

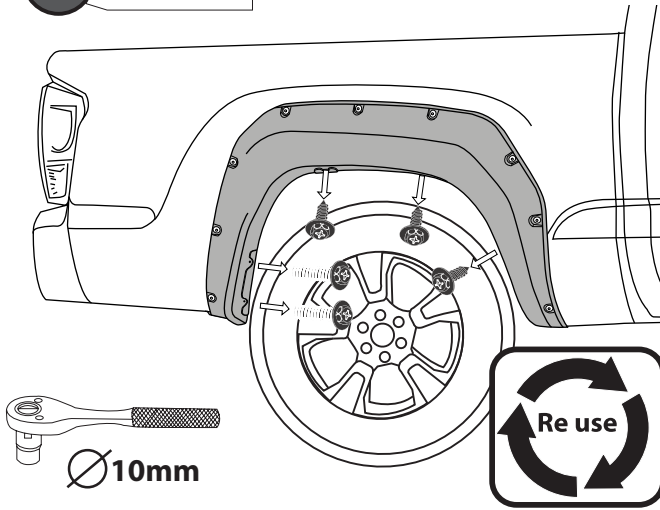


### ! HASH MARKS

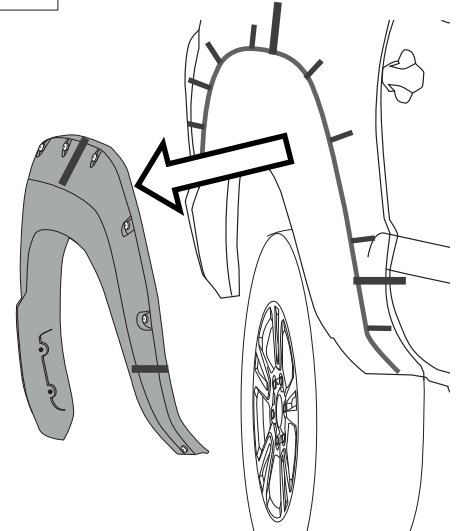
**DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER-BOLT AND SHEET METAL. THIS WILL ENSURE WHEEL FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.**

**INSTALLATION MANUAL**

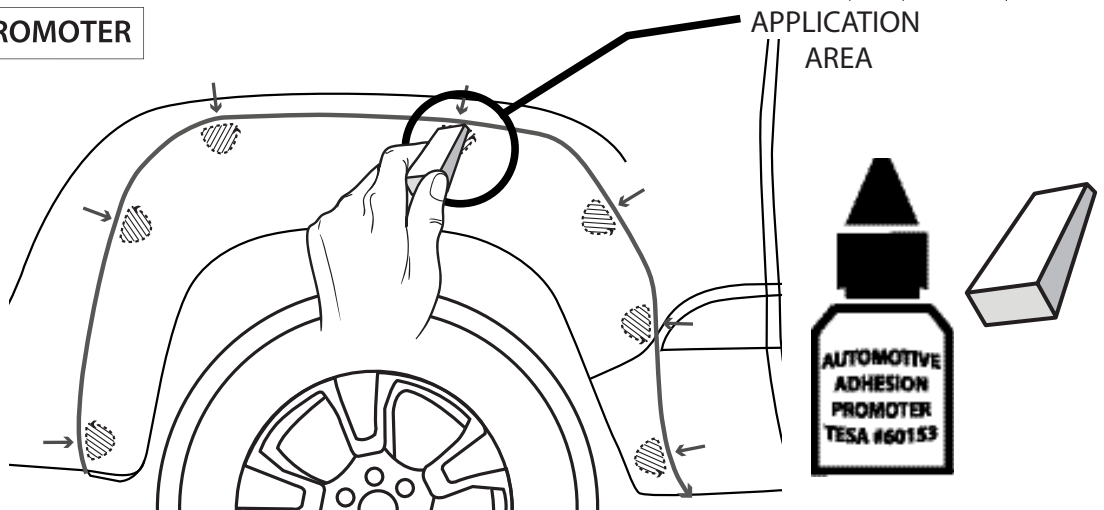
**10 UNSCREW**



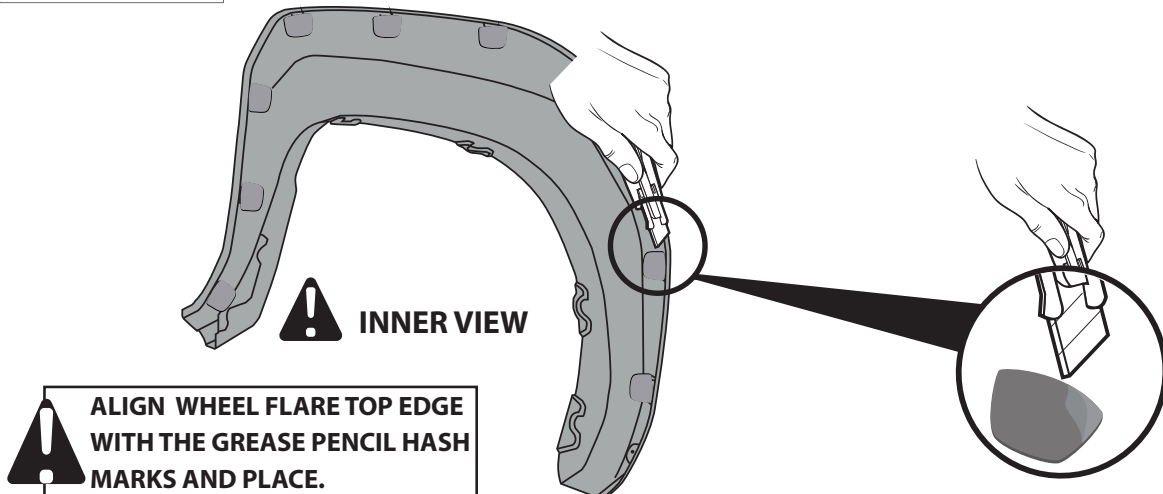
**11 REMOVE**

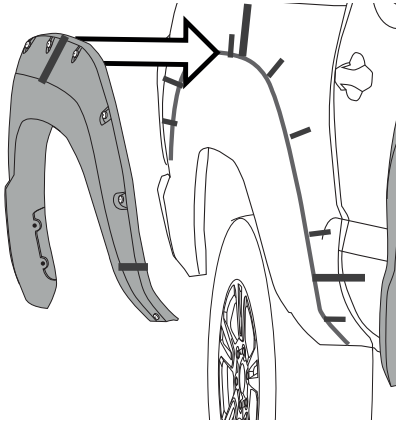


**12 ADHESION PROMOTER**

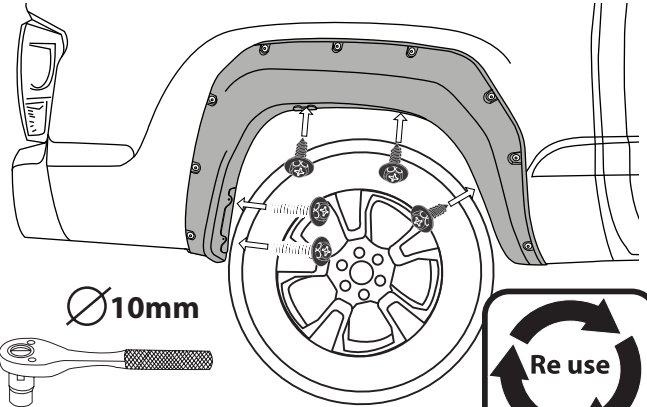


**13 REMOVE LINER**

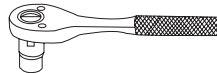
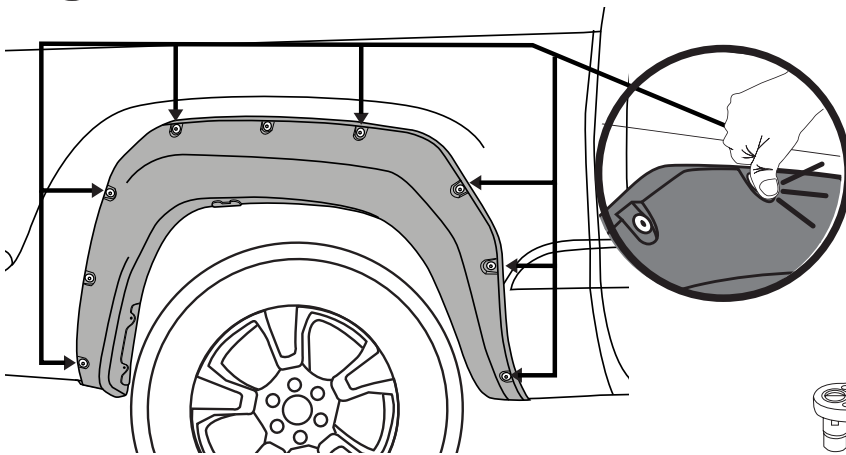
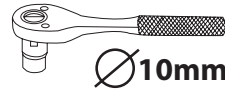
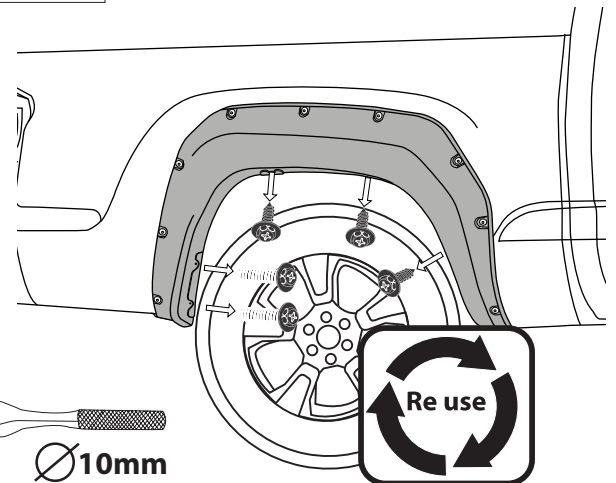


**14 PRE-MOUNT**


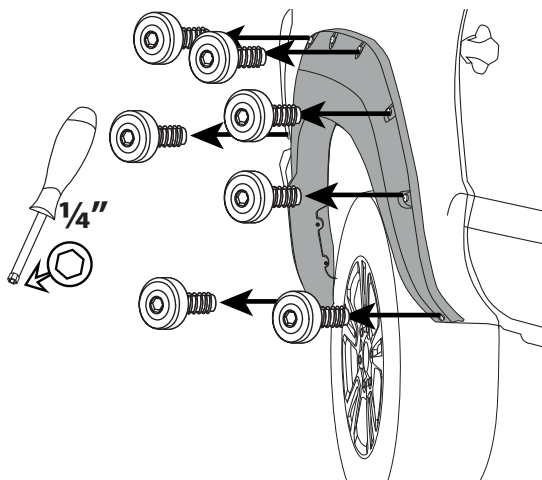
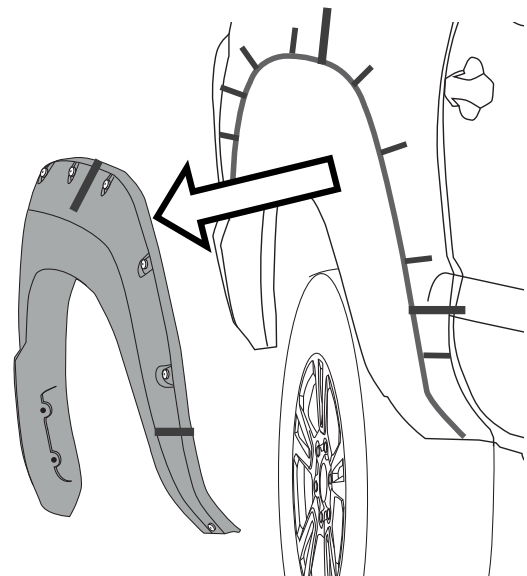
**WE RECOMMEND  
2 PERSONS  
FOR INSTALLATION**

**15 SECURE THE PART**


Ø10mm

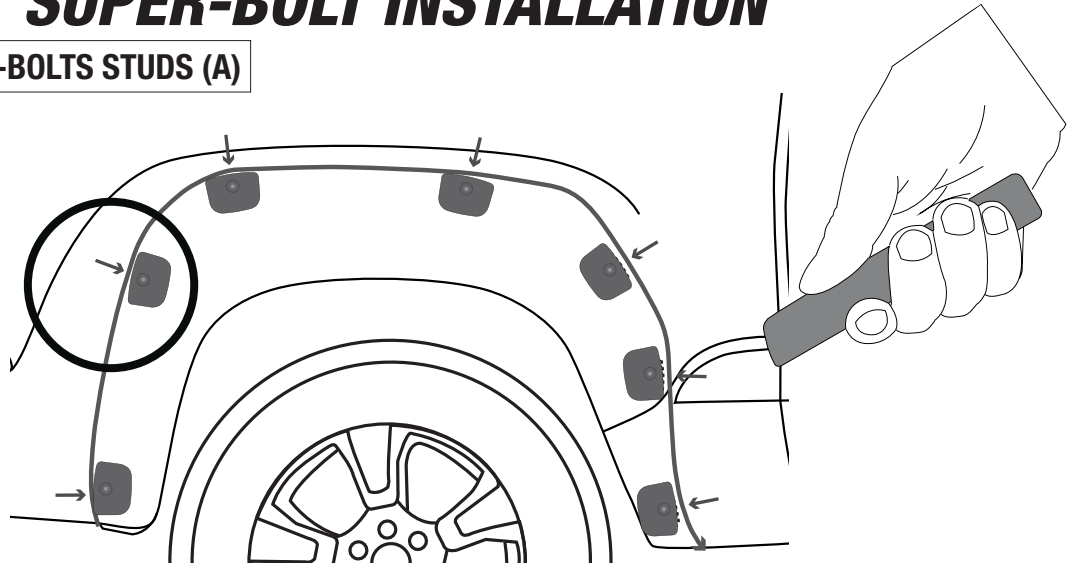

**16 APPLY PRESSURE ON EACH SUPER-BOLT**

**17 UNSCREW**

**18 REMOVE SUPER-BOLTS (B)**


**ONLY THE ONES WITH RUBBER STUD**


**19 REMOVE**


## **SUPER-BOLT INSTALLATION**

**20** PRESS SUPER-BOLTS STUDS (A)



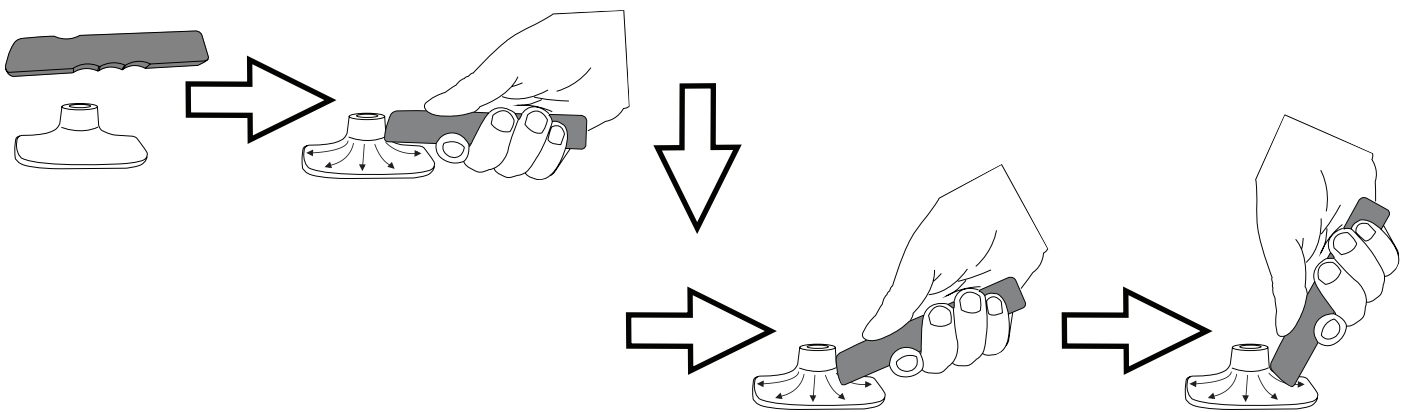
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**58 - 72 PSI**

### **SUPER-BOLT STUDS**

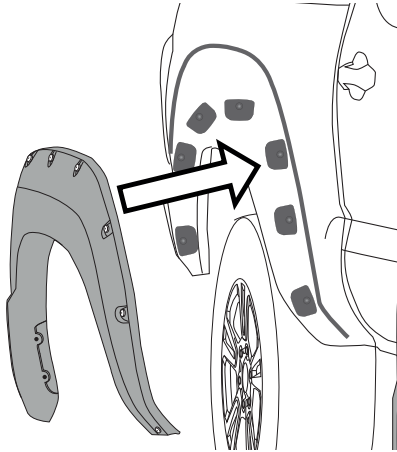


**PRESSURE POINTS**

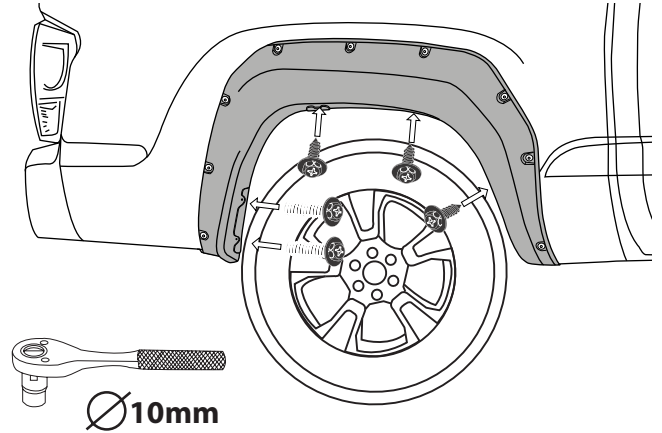


## INSTALLATION MANUAL

### 21 PLACE SUPER-BOLTS STUDS (A)



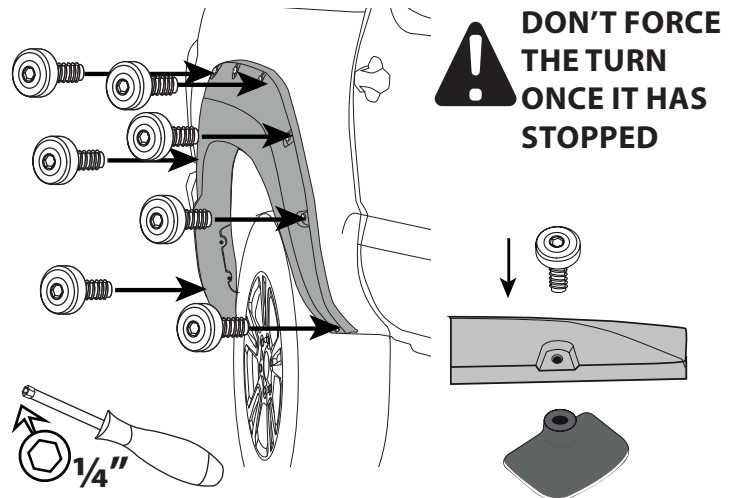
### 22 SECURE THE PART



### 23 APPLY LOCTITE THREADLOCKER TO SUPER-BOLTS THREAD



### 24 PLACE SUPER-BOLTS (B)



### 25 CLEAN OFF GREASE PENCIL MARK

